

GUR® 4019-7

GUR®

UHMW-PE powder grade: very coarse particle

Product information

Resin Identification	(PE-UHMW)	ISO 1043
Part Marking Code	>(PE-UHMW)<	ISO 11469
Average molecular weight	5.5E6 g/mol	Margolies' equation
Average particle size, d50	450 µm	laser scattering

Rheological properties

Viscosity number	2500 cm ³ /g	ISO 307, 1628
Intrinsic viscosity	2250	ISO 307, 1628

Typical mechanical properties

Tensile stress at yield, 50mm/min	23 MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	12 %	ISO 527-1/-2
Tensile stress at 50% strain	21 MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	33 MPa	ISO 527-1/-2
Nominal strain at break	360 %	ISO 527-1/-2
Elongational stress F, 150/10	0.12 MPa	ISO 21304-2
Charpy double notched impact strength, 23°C	160 kJ/m ²	ISO 21304-2

Tribological properties

Wear by sandslurry method (based on GUR 4120=100)	130
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Thermal properties

Vicat softening temperature, 50°C/h 50N	80 °C	ISO 306
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Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E12 Ohm	IEC 62631-3-2

Physical/Other properties

Density	940 kg/m ³	ISO 1183
Bulk density	470 kg/m ³	ISO 60

Characteristics

Processing	Porous Sintering
Delivery form	Powder
Special characteristics	High impact or impact modified, Hydrolysis resistant, Low wear / Low friction, Chemical resistant